



PLAINS MECHANICAL SERVICES

2300 Hawkeye Drive, Sioux City, IA 51105-2058
712.252.4797
info@plainsboiler.com
www.plainsboiler.com

Minimize Downtime and Maximize Efficiency with Reliable Spare Parts

Don't let unexpected breakdowns disrupt your operations!

Our expert team ensures you get the high-quality spare parts you need, avoiding downtime and giving you peace of mind. With our extensive inventory and knowledgeable staff, we'll keep your operation running smoothly and efficiently.

**CALL US TODAY TO ORDER CRITICAL PARTS AT 712-252-4797
OR EMAIL US AT INFO@PLAINSBOILER.COM**

UNDERSTANDING THE COST OF DOWNTIME

The financial toll of unplanned downtime to manufacturers has escalated significantly due to the rapid increase in hourly costs over the last couple of years. Although there are fewer incidents, overall costs are substantially higher as a result of these increases. Here's why every hour of downtime is increasingly critical:

- **Soaring Costs:** Unplanned downtime costs have skyrocketed to at least 50% more than two years ago, with expenses ranging from \$39,000 for Fast Moving Consumer Goods factories to \$260,000 in manufacturing and up to \$636,000 per hour in healthcare sectors.
- **Inflation and Supply Chain Stress:** These key factors have significantly increased the cost impacts of downtime.

THE TRUE COST OF DOWNTIME

Downtime not only affects immediate production but also incurs:

- **Revenue Loss:** The inability to produce and sell goods during downtime periods.
- **Labor Costs:** Wages for staff unable to work, including those working on resolving the issue, potentially involving overtime payments.
- **Emergency Measures:** Costs for emergency parts, hiring outside contractors, and any penalties or compensation.

HIDDEN COSTS YOU CAN'T IGNORE:

- **Operational Overheads:** Costs related to idle operators, back-office labor, and utilities.
- **Business Impact:** Potential loss of sales opportunities and risks to customer service.



**TAKE
PREVENTATIVE
ACTION NOW!**

Call us today for a customized service plan for your facility.

Sources: 1. Siemens: The True Cost of Downtime, 2022 - How much do leading manufacturers lose through inefficient maintenance? 2. Forbes: Unplanned Downtime Costs More Than You Think, Sundeep Ravande. 3. Solarwinds Pingdom, Average Cost of Downtime per Industry, January 9, 2023, Solarwinds Pingdom Team